

## ABSTRACT OF THE DISCLOSURE

A first substrate in a liquid crystal display device including the first substrate on which a thin film transistor is fabricated, a second substrate spaced  
5 away from and facing the first substrate, and a liquid crystal layer sandwiched between the first and second substrates, wherein an externally incident light is reflected towards a viewer to display images, includes (a) an electrically insulating substrate, (b) a plurality of projections formed on the electrically insulating substrate for scattering reflected light, (c) a first electrically insulating  
10 film covering the projections therewith, (d) a light-reflecting film formed on the first electrically insulating film, (e) a second electrically insulating transparent film formed on the light-reflecting film, and (f) a pixel electrode formed on the second electrically insulating transparent film.